Exploitation of Simultaneous Alcoholic and Malolactic Fermentation of Incrocio Manzoni, a Traditional Italian White Wine

R. Guzzon1*, S. Moser1, S. Davide1, T.R. Villegas1, M. Malacarne1, R. Larcher1, T. Nardi2, P. Vagnoli3, S. Krieger-Weber4

(1) Edmund Mach Foundation, Via Edmund Mach 1, 38010 San Michele all’Adige (Trento), Italy
(2) CREA Consiglio per la ricerca in agricoltura e l’analisi dell’economia agrarian, Via di Corticella 133, 40128 Bologna (BO), Italy
(3) Lallemand Italia, Via Rossini 14/B, 37060 Castel D’Azzano (VR), Italy
(4) Lallemand, In den Seiten, 53D-70825 Korntal-Münchingen, Germany

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Malolactic fermentation (MLF) is a key feature in the production of high-quality wines. Its evolution is not always guaranteed, especially in white wine, due to certain limiting factors (low pH, sulphur dioxide, low temperature) acting against malolactic bacteria. The inoculation of grape must with bacteria is an alternative approach to the management of oenological fermentation, favouring the survival of bacteria due to the absence of ethanol or sulphur dioxide – toxic compounds made by yeasts in the first stages of winemaking. We compared the activity of two strains of Oenococcus oeni during MLF in wines made from an emerging white grape variety, native to north-eastern Italy, namely Incrocio Manzoni. Different winemaking protocols were assayed, comparing sequential or simultaneous inoculation of microbial starters. The monitoring of bacterial viability through fermentations and a comprehensive characterisation of the volatile profile of the wines were achieved by advanced analytical approaches, flow cytometry and GC-MS respectively. According to the preliminary hypothesis, the chemical composition of the grape must was characterised by high acidity, which represented a serious barrier to bacterial development. Simultaneous inoculation of the two O. oeni strains ensured a regular evolution of MLF. Some differences were highlighted, both in terms of fermentation kinetics and the aromatic profile of the wines obtained, in relation to the strain of lactic bacteria. The work provides an exhaustive overview of the opportunities and risks related to different wine fermentation approaches in order to enhance the quality of white wines made from “new” or “local” wine grapes.

INTRODUCTION

Malolactic fermentation (MLF), the biological conversion of the malic acid of wine into lactic acid, is one of the fundamental bio-transformations occurring during winemaking (Renouf, 2013). This process takes place in almost all red wines and in an increasing proportion of white and sparkling wines, due to the noticeable improvement in their microbiological stability and organoleptic characteristics (Bartowsky et al., 2015). Despite this, malolactic fermentation causes several concerns among winemakers because its evolution cannot be guaranteed (Henick-Kling, 1993; Liu, 2002; Bauer & Dicks, 2004). Wine is not a suitable environment for microbial growth because of the simultaneous presence of certain chemical factors that are able to limit bacterial activity, including ethanol, sulphur dioxide, low pH and the absence of fermentable sugars (Liu & Gallander, 1983; Wibowo et al., 1985; Guzzo et al., 2002; Rosi et al., 2003; Zapparoli et al., 2009). Some authors have highlighted other causes of problems during MLF, including nutritional imbalance and/or toxic compounds made by the yeast responsible for alcoholic fermentation (Comitini & Ciani, 2007). The sum of these factors can cause delays or stuck MLF, with the risk of wine depreciation associated with the occurrence of spoilage phenomena and/or the production of toxic compounds due to indigenous microflora (Lonvaud-Funel, 1999; Spano et al., 2010). The main difficulties in achieving MLF have been observed in the northernmost wine regions due to the pronounced acidity. Wines with a pH of below 3.3 can lead to bacterial stress, making even selected bacterial cultures ineffective if they are not specifically adapted to extremely acidic conditions (Drici Cachon et al., 1996). These experiences suggest that alternative approaches are needed to the management of MLF, including the simultaneous fermentation of yeast and bacteria.

*Corresponding author: E-mail address: raffaele.guzzon@fmach.it [Tel. +39 0461 615319; Fax +39 0461 615288]

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The lactic acid bacteria responsible for MLF belong to the *Lactobacillus*, *Pedococcus* and *Oenococcus* genera. Before the advent of starter cultures of selected malolactic bacteria, MLF could take place thanks to the indigenous microflora belonging to these genera that can develop in wine following alcoholic fermentation (Wibowo et al., 1985; Francesca et al., 2011). Today the most common approach to MLF is the inoculation of selected malolactic bacteria of which the characteristics, in terms of resistance to wine limiting factors, have already been verified and proven in wine (Costello et al., 2003; Coucheney et al., 2005; Lasik, 2013). However, this is not always enough to ensure the evolution of MLF, especially in white wines, in which acidity and sulphur dioxide are frequently out of the range suitable for optimal bacterial activity (Henick-Kling, 1993; Liu, 2002). Simultaneous fermentation (also known as yeast-bacteria co-inoculation) means the inoculation of selected cultures of bacteria in the grape must, approximately 24 to 48 hours after the active dry yeast, once the yeast culture has begun alcoholic fermentation (Knoll et al., 2012; Guzzon et al., 2013; Munoz et al., 2014). Grape must is an environment more suitable than wine for microbial growth because it does not contain some of the limiting factors mentioned above; in these conditions, better adaptation and activity of malolactic bacteria are expected. The obstacles to microbial activity, in particular ethanol, accumulate gradually during alcoholic fermentation, allowing time for bacterial biomass adaptation and ensuring a greater chance of survival for lactic acid bacteria. Considering that the consumption of sugar and malic acid can occur simultaneously, the bacteria utilised in this kind of fermentation must be tailored specifically to avoid spoilage phenomena associated with the consumption of sugar by lactic acid bacteria via heterolactic fermentation (Jussier et al., 2006; Pan & De Orduña, 2006; Zapparoli et al., 2009).

In this work we describe the trials conducted at the experimental winery of the Edmund Mach Foundation (Italy) devoted to evaluate the result of simultaneous fermentations applied in the winemaking of an emerging Italian grape variety, Incrocio Manzoni. This white grape variety results from studies conducted by the Italian agronomist and scientist, Luigi Manzoni (1888 to 1968) in the 1920s, aimed at obtaining new vine cultivars resistant to the main diseases that affect viticulture. Specifically, the vine variety known as Incrocio Manzoni 6.0.13 is made of a cross between Riesling and Pinot Blanc. Today, Incrocio Manzoni is exciting growing interest in northern Italy, and a study of the most appropriate protocol for the management of wine fermentations is a decisive step in incentivising its production. The present study monitored the evolution of the oenological fermentation and chemical profile of wines made by different styles of management of MLF to underline the risks and opportunities associated with the different timing of bacterial inoculation during winemaking of valuable white wines.

**MATERIALS AND METHODS**

**Winemaking procedure**

The experimental winemaking took place in 2014, using Incrocio Manzoni grapes grown on the hills around San Michele all’Adige (46°11’45.852” N, 11°8’12.070” E). The vineyard is situated at an altitude of between 250 and 300 meters above sea level, oriented south-west, with a mean slope of 8.5%. The training system adopted was the “Trentino pergola”, with a 2.80 x 0.5 m planting system. The grapes were manually harvested in the second week of September and then crushed using a pneumatic press. Cleaning of the grape must (300 L) was performed through cold storage (3°C) for 48 hours in stainless steel vats; sulphur dioxide was not added in the first steps of winemaking. The grape must obtained had the following chemical composition: sugar 205 g/L, pH 3.03, total acidity (as tartaric acid) 10.9 g/L, tartaric acid 5.0 g/L, malic acid 7.7 g/L, and readily assimilable nitrogen 12.5 mg/L. One strain of yeast (*S. cerevisiae* CY3079 YSEO, Lallemand) and two strains of freeze-dried lactic bacteria, belonging to the *O. oeni* species (Lai1 (PN4) and Lai2 (Lalvin 31), Lallemand Inc., CA), were tested. Traditional winemaking (TW) was carried out with sequential inoculation of 0.3 g/L of active dry yeast in the grape must, and 1 g/L of lactic bacteria in the wine after racking post-alcoholic fermentation. Simultaneous fermentation (SF), or co-inoculation, was performed using the same microorganisms and the same inoculation rate, but adding the bacteria to the grape must 48 hours after the yeast. In all cases, fermentation was carried out in 20 L stainless steel vats, with three replicates for each protocol. Data were expressed as mean ± standard deviation (n = 3). Fermentation was carried out under initial nitrogen gas saturation and at a temperature of 22°C. The wines were cold stabilised and bottled after six months of ageing on the yeast lees, before proceeding with 5.0 μm filtration.

**Microbiological analysis and yeast/bacteria rehydration**

Yeast/bacteria rehydration was carried out according to the OIV method (2015). Counting of the viable and dead yeast cells was performed using flow cytometry (FCM) (Guzzon & Larcher, 2015). One millilitre of sample containing approximately 10⁶ cells, obtained by appropriate dilution in phosphate-buffer saline (PBS), was filtered through a 30 μm filter (CellTrics®, Partec GHB, D) and incubated for 10 min at 20°C in the presence of 10 μL of a 5 mg/mL fluorescein diacetate solution (Sigma Aldrich, D). After incubation, samples were mixed and 10 μL of 2 mg/mL propidium iodide solution were added (Sigma Aldrich, D). The double-stained samples were homogenised (30” using a Vortex apparatus, IKA, S) and submitted for FCM analysis within 10 min. FCM analysis was performed using a CUBE 8 Cytometer (Partec), equipped with a solid blue laser emitting at 488 nm. Thanks to four band-pass filters, we considered the following signals: a forward-angle light scatter (FSC), a side-angle light scatter (SSC) and two fluorescence signals, the first with a 530 nm band-pass filter to collect green fluorescence (FL1 channel), and the second with a 630 nm long-pass filter to collect red fluorescence (FL2 channel). FCM analysis was performed using logarithmic gains and specific detector settings, adjusted on a sample of unstained *Saccharomyces cerevisiae* ATTC 9763 to eliminate background and cellular auto-fluorescence. Data were analysed using FCS Express 4 software (De Novo Software Inc., CA). The yeast cell population was identified and gated in the FSC/SSC dot
plot; live and dead cell differentiation was performed in the FL1/FL2 dot plot, adjusted with appropriate compensation between the two signals by considering the subpopulation of yeast gated in the FSC/SSC dot plot. Quantification of each *O. oeni* strain was performed with a plate count (OIV, 2015) using MRS agar (Oxoid, UK), supplemented with 15% v/v of apple juice. Petri plates were incubated at 25°C for four (yeast) and 10 (bacteria) days. These last samples were incubated in anaerobic conditions using an Anaerogen Kit (Oxoid).

**Chemical analysis**

The chemical parameters of the grape must and wines were monitored using FT-IR (FOSS, DK) from the chemical laboratory of the Edmund Mach Foundation. Malic and lactic acid quantification was carried out in the grape must during fermentation and in the final wines, using ion chromatography coupled to a conductometric detector (IC/COND), Dionex ICS-5000. Compounds were extracted by solid phase extraction (SPE) using an ENV+ cartridge, as described by Boido *et al.* (2003). Volatile compound analysis was performed by GC-MSMS using a Varian 450 chromatograph coupled to a Varian 300 TQMS tandem mass spectrometer. The sample extract was injected (1 µL) in splitless mode. Injector temperature was 250°C. Chromatographic separation was performed using a VF-WAXms (30 m x 0.25 mm ID x 0.25 µm film thickness; Agilent Technologies, N) capillary column with the following oven temperature programme: 40°C for 5 min, raised to 150°C at 5°C/min, finally raised to 240°C at 10°C/min and held for 10 minutes. The mass spectrometer was equipped with an electron impact ionisation source (EI) (70 eV, 50 µA), and the acquisition was performed in multiple reaction monitoring (MRM) mode. Transitions and collision energies were those reported by Vrhovsek *et al.* (2014).

**RESULTS AND DISCUSSION**

**Evolution of alcoholic fermentation**

One of the main risks of simultaneous inoculation of yeast and bacteria in grape must is related to incompatibility between the microorganisms involved in wine fermentations (Costello *et al.*, 2003), or a modification of yeast activity due to bacterial interference (Rossouw *et al.*, 2012). A careful choice of the yeast and bacterial strains is essential to ensure the absence of negative interactions, such as the production of toxic compounds (*e.g.* sulphur dioxide, fatty acid, bacteriocins, aromatic alteration). In our tests, no differences were observed in terms of the evolution of alcoholic fermentation rate and/or the viability of the yeast population due to the inoculation of bacteria in fermenting grape must (see Fig. 1 and Table 1). Sugar consumption in the SF trials, containing both yeast and lactic acid bacteria, had the same trend as that observed in the case of conventional winemaking (TW), where selected bacteria were absent.
Simultaneous Fermentations in an Italian Wine during alcoholic fermentation, with complete consumption of the sugar in 16 days.

The duration of the alcoholic fermentations was similar in the SF and TW trials, but too long compared to the general standards, considering the modest degree of alcohol reached (Alexandre et al., 1999; Jimenez-Marti et al., 2011). FCM analysis ensured an overview of the physiological state of yeasts, allowing the measurement of both live and dead cells (Guzzon & Larcher, 2015). The most interesting data was obtained four days after the inoculation of bacteria in the fermenting must (Table 1), which corresponds to the exponential phase of yeast growth (Ribéreau-Gayon et al., 2004). Viable yeast cells reached a mean of $5.6 \times 10^7$ cell/mL, with no relevant differences between the SF and TW tests. In subsequent observations, performed after five and 10 days of fermentation, the concentration of viable yeast cells decreased according to sugar consumption, but remained comparable in the SF and TW trials. The comparison of data obtained from SF and TW confirmed the absence of negative interactions caused by *O. oeni* with the selected yeast strain involved in the fermentation, which is consistent with previous data obtained under conditions in which strains were chosen for their compatibility, fermentation was carefully monitored and grape must had an adequate supply of nutritional substrates (Abrahamse & Bartowsky, 2012; Knoll et al., 2012; Guzzon et al., 2013). In our tests, the main stress factors for yeasts were due to the composition of the grape must, linked to the harsh climatic conditions (cold climate, intense hailstorms) characteristics of the 2014 vintage in the Trentino region, which caused a high acidic content and low pH in the grape must. This phenomenon is underlined by the high number of dead cells already measured four days after inoculation, with a mean of $1.2 \times 10^7$ cell/mL (Table 1), which corresponds to 20% of the yeast population, a value too high for the first stage of winemaking (Ribéreau-Gayon et al., 2004; Liu et al., 2015).

**Evolution of malolactic fermentation**

In contrast to the case with alcoholic fermentation, significant differences in the evolution of MLF were observed, both in

**TABLE 1**

Evolution of yeast, lactic acid bacteria and malic acid concentration in grape must and wine on the basis of different *O. oeni* strains and oenological fermentation management procedures (AF: alcoholic fermentation, MLF: malolactic fermentation; Mean data ± SD, n = 3, n.d.: not detectable).

<table>
<thead>
<tr>
<th>Days</th>
<th>Winemaking step</th>
<th>Trial</th>
<th>Yeast count (live/dead) ($\times 10^6$ cfu/mL)</th>
<th>LAB count ($\times 10^4$ cfu/mL)</th>
<th>Malic acid (g/L)</th>
</tr>
</thead>
<tbody>
<tr>
<td>4</td>
<td>AF, inoculation LAB</td>
<td>Lal1 SF</td>
<td>56 ± 8.3/12 ± 4.9</td>
<td>5.5 ± 2.0</td>
<td>6.30</td>
</tr>
<tr>
<td>4</td>
<td>AF</td>
<td>Lal1 TW</td>
<td>55 ± 5.5/14 ± 4.2</td>
<td>n.d.</td>
<td>6.32</td>
</tr>
<tr>
<td>4</td>
<td>AF, inoculation LAB</td>
<td>Lal2 SF</td>
<td>58 ± 4.4/11 ± 6.2</td>
<td>4.5 ± 4.0</td>
<td>6.31</td>
</tr>
<tr>
<td>4</td>
<td>AF</td>
<td>Lal2 TW</td>
<td>55 ± 8.8/10 ± 4.5</td>
<td>n.d.</td>
<td>6.38</td>
</tr>
<tr>
<td>10</td>
<td>AF</td>
<td>Lal1 SF</td>
<td>31 ± 5.0/22 ± 4.5</td>
<td>-</td>
<td>4.95</td>
</tr>
<tr>
<td>10</td>
<td>AF</td>
<td>Lal1 TW</td>
<td>30 ± 8.2/19 ± 3.3</td>
<td>-</td>
<td>5.15</td>
</tr>
<tr>
<td>10</td>
<td>AF</td>
<td>Lal2 SF</td>
<td>32 ± 4.3/23 ± 6.4</td>
<td>-</td>
<td>5.24</td>
</tr>
<tr>
<td>10</td>
<td>AF</td>
<td>Lal2 TW</td>
<td>30 ± 8.4/19 ± 3.2</td>
<td>-</td>
<td>5.31</td>
</tr>
<tr>
<td>14</td>
<td>end of AF</td>
<td>Lal1 SF</td>
<td>6.4 ± 9.2/19 ± 3.0</td>
<td>45 ± 8.6</td>
<td>4.88</td>
</tr>
<tr>
<td>14</td>
<td>end of AF, inoculation LAB (day 18)</td>
<td>Lal1 TW</td>
<td>6.7 ± 4.2/22 ± 2.0</td>
<td>n.d.</td>
<td>5.03</td>
</tr>
<tr>
<td>14</td>
<td>end of AF</td>
<td>Lal2 SF</td>
<td>7.1 ± 3.2/21 ± 5.0</td>
<td>0.1 ± 0.4</td>
<td>5.19</td>
</tr>
<tr>
<td>14</td>
<td>end of AF, inoculation LAB (day 18)</td>
<td>Lal2 TW</td>
<td>6.9 ± 2.2/19 ± 4.5</td>
<td>n.d.</td>
<td>5.09</td>
</tr>
<tr>
<td>25</td>
<td>MLF</td>
<td>Lal1 SF</td>
<td>-</td>
<td>160 ± 22</td>
<td>3.18</td>
</tr>
<tr>
<td>25</td>
<td>MLF</td>
<td>Lal1 TW</td>
<td>-</td>
<td>72 ± 24</td>
<td>4.21</td>
</tr>
<tr>
<td>25</td>
<td>MLF</td>
<td>Lal2 SF</td>
<td>-</td>
<td>79 ± 18</td>
<td>4.93</td>
</tr>
<tr>
<td>25</td>
<td>MLF</td>
<td>Lal2 TW</td>
<td>-</td>
<td>0.5 ± 0.9</td>
<td>5.16</td>
</tr>
<tr>
<td>37</td>
<td>end of MLF</td>
<td>Lal1 SF</td>
<td>-</td>
<td>200 ± 18</td>
<td>0.34</td>
</tr>
<tr>
<td>37</td>
<td>MLF</td>
<td>Lal1 TW</td>
<td>-</td>
<td>2.5 ± 3.3</td>
<td>3.67</td>
</tr>
<tr>
<td>37</td>
<td>MLF</td>
<td>Lal2 SF</td>
<td>-</td>
<td>95 ± 22</td>
<td>4.43</td>
</tr>
<tr>
<td>37</td>
<td>MLF</td>
<td>Lal2 TW</td>
<td>-</td>
<td>70 ± 12</td>
<td>4.56</td>
</tr>
<tr>
<td>45</td>
<td>-</td>
<td>Lal1 SF</td>
<td>-</td>
<td>0.3 ± 0.6</td>
<td>&lt;0.10</td>
</tr>
<tr>
<td>45</td>
<td>MLF</td>
<td>Lal1 TW</td>
<td>-</td>
<td>120 ± 44</td>
<td>2.12</td>
</tr>
<tr>
<td>45</td>
<td>MLF</td>
<td>Lal2 SF</td>
<td>-</td>
<td>76 ± 43</td>
<td>4.02</td>
</tr>
<tr>
<td>45</td>
<td>MLF</td>
<td>Lal2 TW</td>
<td>-</td>
<td>0.3 ± 0.8</td>
<td>4.89</td>
</tr>
<tr>
<td>60</td>
<td>-</td>
<td>Lal1 TW</td>
<td>-</td>
<td>0.5 ± 1.1</td>
<td>n.d.</td>
</tr>
<tr>
<td>60</td>
<td>end of MLF</td>
<td>Lal2 SF</td>
<td>-</td>
<td>2.1 ± 0.9</td>
<td>n.d.</td>
</tr>
<tr>
<td>60</td>
<td>MLF</td>
<td>Lal2 TW</td>
<td>-</td>
<td>3.1 ± 1.2</td>
<td>2.48</td>
</tr>
</tbody>
</table>
terms of inoculation timing and the strains of malolactic bacteria utilised. The Lal1 strain was specifically tailored for resistance to acidic conditions (Guzzon et al., 2009; Izquierdo et al., 2013). This characteristic was confirmed in these tests. In the SF trials, MLF inoculated with Lal1 took place immediately after alcoholic fermentation, with complete consumption of malic acid in 21 days (Fig. 2). Microbiological analysis (Table 1) showed that during alcoholic fermentation, the Lal1 population remained between $5.5 \times 10^4$ (5th day) and $4.0 \times 10^5$ CFU/mL (14th day), growing up to $10^6$ CFU/mL, when the yeasts suffered due to the complete consumption of sugar. In contrast, the growth and activity of the Lal1 strain inoculated after alcoholic fermentation were negatively influenced by the wine composition. With TW, the bacteria took 44 days to complete MLF and the concentration remained between $7.2 \times 10^5$ (25th day) and $1.2 \times 10^6$ CFU/mL (45th day).

The greater effectiveness of lactic bacteria co-inoculation in terms of malic acid degradation was confirmed by the Lal2 strain, despite the difficulties in its development in an acidic environment (Fig. 2, Table 1). With SF, the Lal2 strain achieved MLF, although it took 63 days to carry out the degradation of malic acid, only starting its effective consumption after alcoholic fermentation, when the LAB concentration reached $10^6$ CFU/mL (37th day).

In the case of the TW trial, the degradation of malic acid was not homogeneously achieved in the 45 days of observation and, after 60 days, we observed stuck fermentation (data not shown). Evidence of alcoholic fermentation and MLF agreed with data from previous works (Abrahamse & Bartowski, 2012; Knoll et al., 2012; Izquierdo et al., 2013; Munoz et al., 2014). Using appropriately selected cultures of yeast and bacteria, alcoholic and malolactic fermentation resulted in two independent metabolisms, based on different substrates, without any mutual interference. We also confirmed the major impact of the high acidity of grape must on the bacterial population (Liu & Gallander, 1983). Although alcoholic fermentation was successfully achieved in all conditions, despite a significant delay, only SF ensured adequate adaptation of lactic bacteria to the specific wine environment and effective malic acid degradation (Peinado et al., 2000; Liu, 2002; Lorvaud-Funel et al., 2013).

**Chemical composition of wines: the main oenological parameters**

The simultaneous inoculation of yeast and bacteria did not affect the composition of the wines in terms of the main chemical parameters (Table 2). We observed homogeneous consumption of sugar (residues in wine below 1.5 g/L), an alcohol concentration of $12.1 \pm 0.04$ % vol/vol, and lactic acid with a final concentration of $2.8 \pm 0.2$ g/L. The accumulation of acetic acid, which is the main marker of spoilage activity due to lactic bacteria in wine during malolactic fermentation (Peinado et al., 2000), did not differ in the four trials. This data confirmed that the two strains of *O. oeni* involved in these tests selectively consumed malic acid.
acid as a carbon source in the medium, even in the presence of sugar. The concentration of citric acid was also similar in the different trials (Table 2), with consumption of less than 10% compared to the initial concentration in the grape must. The low degradation of citric acid is of particular organoleptic importance, since this acid is the second substrate involved in the production of acetic acid, after sugar (Bauer & Dicks, 2004).

The composition of wines in terms of molecules with olfactory significance appeared to be more complex. Of the 47 compounds investigated, only 25 were above the threshold of detection, as shown in Table 3. The aromatic profile was made up mainly of molecules resulting from secondary yeast metabolism and the fermentation of related compounds, such as the esters of ethyl alcohol with short-chain fatty acids such as butanol and propanol (Peinado et al., 2000). We also observed the presence of other molecules of similar origin, such as the esters of lactic and acetic acid and acetaldehyde. In contrast, the concentration of terpenes and other molecules of direct varietal origin was essentially nil, below the limit of quantification. This absence may be related to the lack of maturity of the grapes due to poor weather conditions in the province of Trento during 2014. In Fig. 3 we compare the volatile profiles from the four experiments. In line with previous experience of similar experimental design (Jussier et al., 2006; Guzzon et al., 2013; Munoz et al., 2014), SF did

<table>
<thead>
<tr>
<th>Trial</th>
<th>Ethanol (% vol)</th>
<th>pH</th>
<th>Total acidity (g/L)</th>
<th>Acetic acid (g/L)</th>
<th>Sugar (g/L)</th>
<th>Citric acid (g/L)</th>
<th>Malic acid (g/L)</th>
<th>Lactic acid (g/L)</th>
</tr>
</thead>
<tbody>
<tr>
<td>Lal1 SF</td>
<td>12.13 ± 0.2</td>
<td>3.31</td>
<td>4.9 ± 0.3</td>
<td>0.43 ± 0.12</td>
<td>1.1 ± 0.2</td>
<td>0.44 ± 0.12</td>
<td>&lt; 0.35</td>
<td>2.82 ± 0.2</td>
</tr>
<tr>
<td>Lal1 TW</td>
<td>12.09 ± 0.2</td>
<td>3.30</td>
<td>4.9 ± 0.3</td>
<td>0.42 ± 0.15</td>
<td>1.1 ± 0.1</td>
<td>0.45 ± 0.15</td>
<td>&lt; 0.35</td>
<td>2.81 ± 0.3</td>
</tr>
<tr>
<td>Lal2 SF</td>
<td>12.03 ± 0.1</td>
<td>3.28</td>
<td>5.1 ± 0.1</td>
<td>0.46 ± 0.10</td>
<td>1.2 ± 0.0</td>
<td>0.48 ± 0.22</td>
<td>&lt; 0.35</td>
<td>2.77 ± 0.1</td>
</tr>
<tr>
<td>Lal2 TW</td>
<td>12.07 ± 0.2</td>
<td>3.28</td>
<td>5.0 ± 0.2</td>
<td>0.44 ± 0.10</td>
<td>1.3 ± 0.2</td>
<td>0.44 ± 0.18</td>
<td>1.06 ± 1.00</td>
<td>2.50 ± 0.5</td>
</tr>
</tbody>
</table>

**TABLE 2**

Main chemical parameters of wines at the end of the winemaking (mean data, n = 3).

<table>
<thead>
<tr>
<th>Volatile compound</th>
<th>SF Lal1</th>
<th>RSD</th>
<th>TW Lal1</th>
<th>RSD</th>
<th>SF Lal2</th>
<th>RSD</th>
<th>TW Lal2</th>
<th>RSD</th>
</tr>
</thead>
<tbody>
<tr>
<td>3-Methylbutanol</td>
<td>109.6 ± 2.2</td>
<td>2.0</td>
<td>114.8 ± 2.5</td>
<td>2.2</td>
<td>116.6 ± 2.9</td>
<td>2.5</td>
<td>118.5 ± 7.6</td>
<td>6.4</td>
</tr>
<tr>
<td>Ethyl lactate</td>
<td>94.5 ± 50.1</td>
<td>53.0</td>
<td>84.6 ± 63.9</td>
<td>75.6</td>
<td>61.5 ± 25.8</td>
<td>41.9</td>
<td>46.8 ± 19.5</td>
<td>41.8</td>
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<tr>
<td>Ethyl acetate</td>
<td>52.5 ± 2.2</td>
<td>4.2</td>
<td>48.6 ± 2.0</td>
<td>4.1</td>
<td>46.6 ± 0.5</td>
<td>1.1</td>
<td>41.6 ± 0.3</td>
<td>0.7</td>
</tr>
<tr>
<td>Methanol</td>
<td>34.6 ± 0.8</td>
<td>2.2</td>
<td>34.9 ± 1.1</td>
<td>3.2</td>
<td>32.9 ± 1.0</td>
<td>3.0</td>
<td>34.8 ± 0.2</td>
<td>0.6</td>
</tr>
<tr>
<td>2-Methyl-1-propanol</td>
<td>26.7 ± 0.3</td>
<td>1.1</td>
<td>27.1 ± 0.6</td>
<td>2.2</td>
<td>27.7 ± 0.5</td>
<td>1.9</td>
<td>28.5 ± 1.1</td>
<td>3.7</td>
</tr>
<tr>
<td>1-Propanol</td>
<td>28.1 ± 0.9</td>
<td>3.1</td>
<td>29.5 ± 0.2</td>
<td>0.8</td>
<td>30.4 ± 0.4</td>
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<tr>
<td>2-Methylbutanol</td>
<td>18.9 ± 0.3</td>
<td>1.3</td>
<td>19.7 ± 0.3</td>
<td>1.4</td>
<td>19.8 ± 0.2</td>
<td>0.9</td>
<td>20.6 ± 1.0</td>
<td>5.1</td>
</tr>
<tr>
<td>Isopentyl acetate</td>
<td>6.7 ± 0.4</td>
<td>6.2</td>
<td>6.0 ± 1.6</td>
<td>26.0</td>
<td>4.3 ± 1.1</td>
<td>25.7</td>
<td>5.0 ± 1.1</td>
<td>21.3</td>
</tr>
<tr>
<td>Octanoic acid</td>
<td>3.8 ± 2.4</td>
<td>62.9</td>
<td>4.6 ± 1.1</td>
<td>24.1</td>
<td>6.3 ± 0.6</td>
<td>9.3</td>
<td>7.1 ± 0.7</td>
<td>9.5</td>
</tr>
<tr>
<td>Hexanoic acid</td>
<td>2.7 ± 1.3</td>
<td>48.4</td>
<td>3.4 ± 0.6</td>
<td>18.5</td>
<td>4.3 ± 0.5</td>
<td>12.6</td>
<td>4.8 ± 0.4</td>
<td>8.2</td>
</tr>
<tr>
<td>2-Phenylethanol</td>
<td>8.0 ± 1.6</td>
<td>20.5</td>
<td>9.3 ± 1.3</td>
<td>13.6</td>
<td>11.3 ± 1.8</td>
<td>15.9</td>
<td>10.7 ± 2.0</td>
<td>18.5</td>
</tr>
<tr>
<td>Ethyl hexanoate</td>
<td>0.8 ± 0.1</td>
<td>12.6</td>
<td>0.7 ± 0.1</td>
<td>16.5</td>
<td>0.7 ± 0.1</td>
<td>12.4</td>
<td>0.7 ± 0.1</td>
<td>6.9</td>
</tr>
<tr>
<td>Acetaldehyde</td>
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<td>9.1</td>
<td>6.2 ± 0.4</td>
<td>6.0</td>
<td>8.6 ± 1.4</td>
<td>16.4</td>
<td>6.8 ± 1.5</td>
<td>22.1</td>
</tr>
<tr>
<td>1-Hexanol</td>
<td>2.3 ± 0.4</td>
<td>19.4</td>
<td>2.1 ± 0.6</td>
<td>27.4</td>
<td>2.1 ± 0.0</td>
<td>1.3</td>
<td>1.9 ± 0.2</td>
<td>10.3</td>
</tr>
<tr>
<td>Ethyl octanoate</td>
<td>0.5 ± 0.1</td>
<td>27.9</td>
<td>0.5 ± 0.1</td>
<td>10.2</td>
<td>0.6 ± 0.1</td>
<td>17.8</td>
<td>0.7 ± 0.0</td>
<td>5.4</td>
</tr>
<tr>
<td>Isobutyric acid</td>
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<td>1.4 ± 0.1</td>
<td>5.3</td>
<td>1.4 ± 0.2</td>
<td>15.4</td>
<td>1.6 ± 0.1</td>
<td>8.7</td>
</tr>
<tr>
<td>Diethyl-succinate</td>
<td>0.4 ± 0.2</td>
<td>58.5</td>
<td>0.6 ± 0.1</td>
<td>12.3</td>
<td>1.4 ± 0.1</td>
<td>9.5</td>
<td>1.3 ± 0.4</td>
<td>28.8</td>
</tr>
<tr>
<td>Butanoic acid</td>
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<td>1.4 ± 0.1</td>
<td>9.3</td>
<td>1.5 ± 0.2</td>
<td>15.5</td>
<td>1.7 ± 0.1</td>
<td>5.3</td>
</tr>
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<td>0.3 ± 0.1</td>
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<td>0.2 ± 0.0</td>
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</tr>
<tr>
<td>3-(Methylthio)-1-propanol</td>
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<td>24.9</td>
<td>0.3 ± 0.0</td>
<td>13.5</td>
<td>0.4 ± 0.1</td>
<td>16.0</td>
<td>0.4 ± 0.0</td>
<td>4.7</td>
</tr>
<tr>
<td>Ethyl butyrate</td>
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<td>20.7</td>
<td>0.4 ± 0.1</td>
<td>24.1</td>
<td>0.3 ± 0.1</td>
<td>27.1</td>
<td>0.4 ± 0.0</td>
<td>1.9</td>
</tr>
<tr>
<td>n-Butyl acetate</td>
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<td>1.1 ± 0.1</td>
<td>12.2</td>
<td>1.0 ± 0.1</td>
<td>13.8</td>
<td>1.3 ± 0.2</td>
<td>17.1</td>
</tr>
<tr>
<td>Decanoic acid</td>
<td>1.1 ± 0.7</td>
<td>62.4</td>
<td>1.2 ± 0.5</td>
<td>42.4</td>
<td>2.2 ± 0.2</td>
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<td>2.4 ± 0.2</td>
<td>8.8</td>
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<tr>
<td>Ethyl decanoate</td>
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<td>-</td>
<td>0.0</td>
<td>-</td>
<td>0.1 ± 0.0</td>
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<td>Valeric acid</td>
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<td>-</td>
<td>0.0</td>
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<td>0.0</td>
<td>3.8</td>
</tr>
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</table>

not significantly alter the patterns of volatiles, maintaining
the native features of wines. This behaviour contrasts
to that observed by Rossouw et al. (2012) regarding the
induction of a specific genetic expression of yeast, due to the
presence of LAB during alcoholic fermentation. However,
it is reasonable to believe that the stress exerted by the
harsh must/wine composition played a dominant role in the
modulation of the activity of microorganisms in respect to
the interaction among the different microbial genera present
in the fermentation environment. Another reason could be
found in the careful choice of the groups of yeast/bacteria
strains aimed to minimise negative interactions among
them. The main observed differences seemed to be related
to the bacterial strains involved in MLF, with Lal1 able
to accumulate ethyl esters, while Lal2 activity enhanced
methyl-derivate compounds (the concentration of methanol
did not change in the four trials). The different winemaking
protocols did not alter this trend and, indeed, seemed to
enhance the differences, since there is evidence that the SF
Lal1 and TW Lal2 tests represented the extremes, regardless
of the concentration, for most of the volatile compounds.

CONCLUSIONS
The experiences described in this work demonstrate that
simultaneous fermentation of yeast and bacteria (co-
inoculation) may be an interesting winemaking strategy, not
only for international grape varieties, but also for “traditional”
grapes. This is remarkable, given that many “traditional” vine
varieties are grown in extreme environmental conditions that
alter the composition of the grape must, with the presence of
factors that affect the activity of lactic acid bacteria. In our
case, the chemical composition of grape must resulting from
a poor vintage in a mountain vineyard was characterised
by high acidity, which represented a serious barrier to
malolactic fermentation, which was carried out at the end
of alcoholic fermentation. While simultaneous inoculation
facilitated MLF, some differences were highlighted, both
in terms of fermentation kinetics and the aromatic profile of
the wines obtained, in relation to the strain of lactic bacteria
used. However, careful choice of the Oenococcus oeni strain
involved in SF ensured the absence of spoilage activity,
accompanied by prompt analytical control, in some cases
using FCM, which allowed early identification of potential
problems. If carried out in this context, the simultaneous
fermentation of yeast and bacteria represents a valuable
alternative to traditional winemaking protocols.

LITERATURE CITED
inoculation in Shiraz grape must and wine: Influence on chemical


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